

## Install the imaging unit

**CAUTION:**

Leave the front and right doors open until all installation steps are complete.

1. Remove the imaging unit from the shipping bag and place it on a clean flat surface.

**Figure : Remove the imaging unit from the shipping bag**



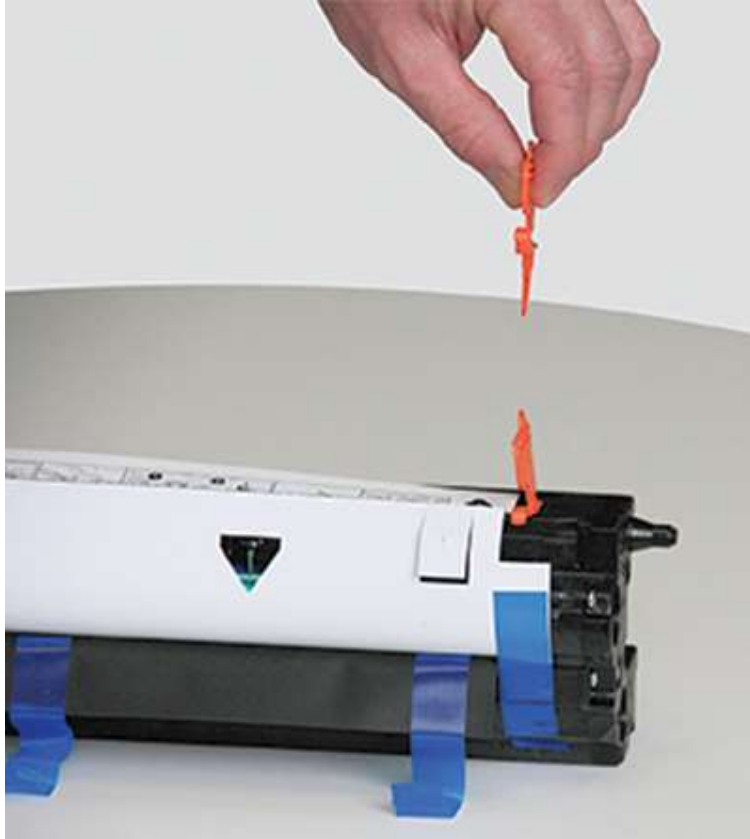
2. Loosen the shipping tape from the bottom and both sides of the imaging unit.

**Figure : Loosen the shipping tape on the imaging unit**



3. Remove the orange shipping locks from the imaging unit.

**Figure : Remove the orange shipping locks**



4. Remove the remaining shipping tape and carefully pull the protective sheet from the imaging unit.

**Figure : Remove remaining tape and pull out the protective sheet**



**NOTE:**

Do not expose the imaging unit to light for more than a few minutes.

**CAUTION:**

Do not touch the exposed drum-roller surface.

**Figure : Do not touch the exposed drum-roller surface**



5. Remove the orange plug from the back of the imaging unit.

**CAUTION:**

Once the plug is removed, the imaging unit **must remain level**. If the imaging unit is tipped, contents might spill out.

**Figure : Remove the orange plug from the imaging unit**



6. With the right and front doors **fully open**, carefully lift the imaging unit into position so the bottom of the imaging unit aligns with the raised alignment rails inside the printer cabinet (as shown).

**CAUTION:**

Do not touch the exposed drum roller surface on the imaging unit.

**Figure : Position the imaging unit so it aligns with the rails inside the printer**

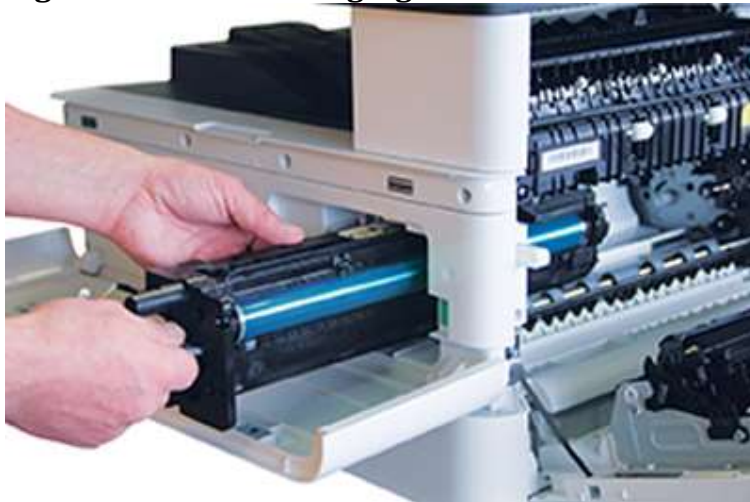


7. Insert the imaging unit and push it all the way into the slot. Ensure that it is fully seated.

**NOTE:**

If the imaging unit binds or does not slide easily into its slot, verify that the right door is fully open, realign the imaging unit, and then insert it again.

**Figure : Insert the imaging unit and ensure that it is fully seated**



8. Connect the electrical cable (as shown below).

**Figure : Connect the electrical cable**

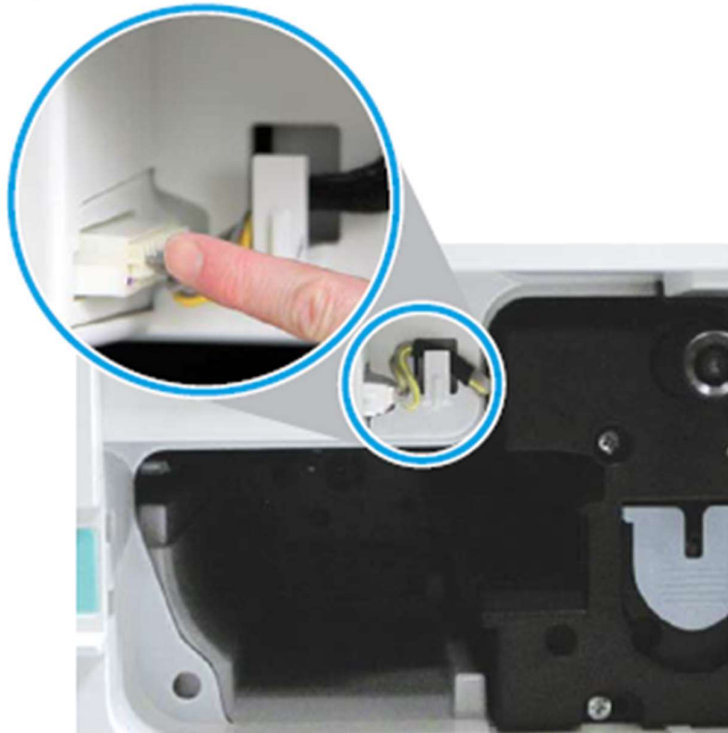


9. Route the cable into the cable holder (as shown below).

**CAUTION:**

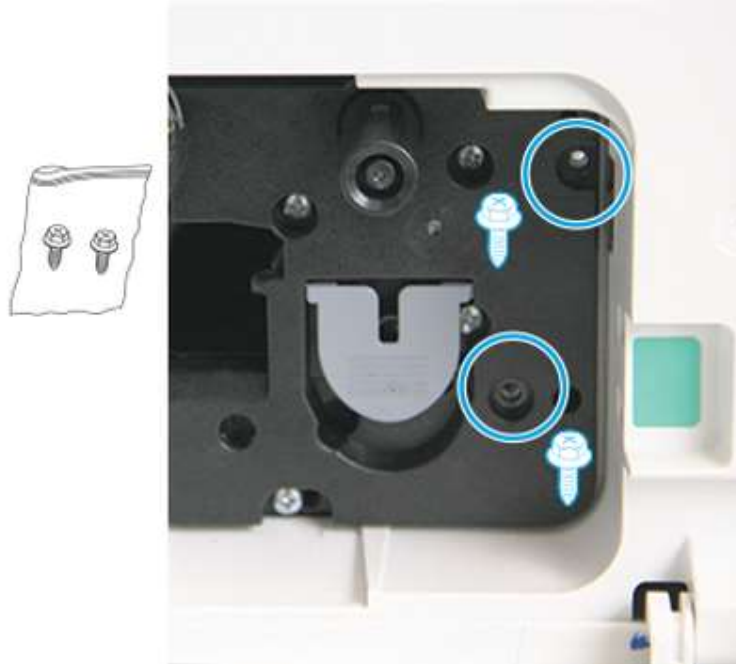
Make sure the connector is fully seated in the socket.

**Figure : Route the cable in the cable holder**



10. Install two screws (as shown) to secure the imaging unit.

**Figure : Install two screws to secure the imaging unit**



11. Make sure the electrical connector is plugged-in and fully seated, and verify that the two screws are securely installed.

**Figure : Check the electrical connection and screws to make sure they are secure**

